

Abstract

~~The invention relates to a~~ A process and an apparatus for producing a laminate, ~~comprising~~ comprise at least one polymer film with information and at least one substrate, for further processing for forgery-proof documents, in which, in the first processing station ~~(31)~~, a supporting film (23) is delaminated on a first side of the polymer film ~~(17)~~, after which a substrate ~~(18)~~ is laminated on by an adhesive and subsequently exposed to a crosslinking-active radiation, and in which a laminate (44) led out from the first processing station ~~(31)~~ is fed to a second processing station ~~(51)~~, and the supporting film (23) is delaminated on a second side of the laminate (44), after which a substrate (19) is laminated on by an adhesive and subsequently exposed to a crosslinking-active radiation. ~~(Significant figure: Figure 2)~~